

Dall'idea al progetto: il caso del progetto Coltex

Innovazione tecnologica e non tecnologica: una sfida per il settore fashion in Europa

4 febbraio 2005

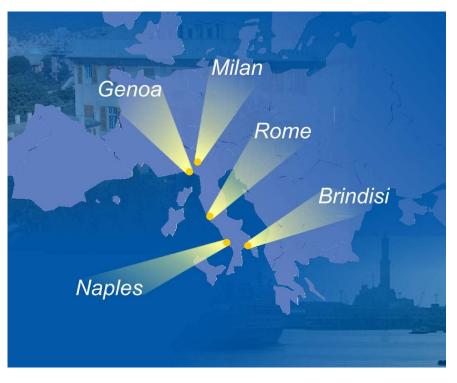
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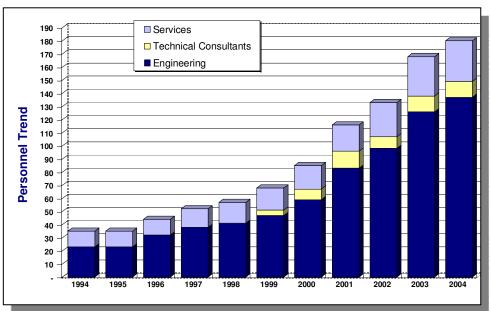




D'Appolonia is an engineering company founded in Pittsburgh

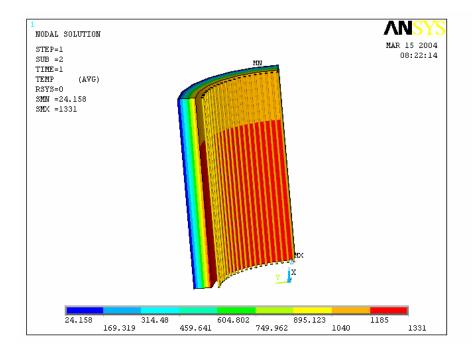
in 1956 by Prof. Elio D'Appolonia.





Since 1982 D'Appolonia S.p.A. is an **Italian private company with 200 staff** and 5 offices in Italy with a turnover of approx 20 MEuro. The Brindisi office is established within Consortium CETMA, in which D'Appolonia is member and actively cooperate in the area of textile reinforcements, composite materials, energy recovery as well as machine vision applications.

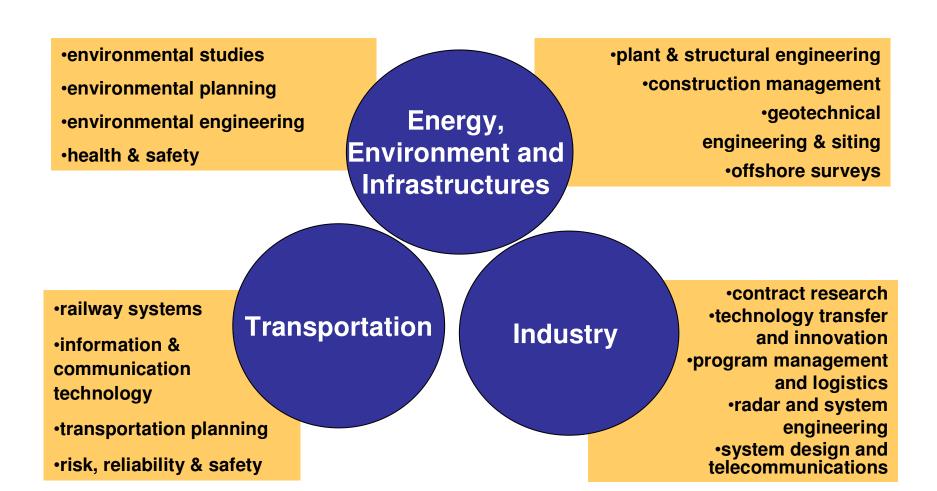






Main areas of activities

D'Appolonia's engineering staff is organized into **three operating divisions.**





- D'Appolonia has been deeply involved in Innovative Product Development since the 90s:
 - ESA Technology Transfer Programme
 - Funded Research (at European and national level)
 - Industrial consulting for innovative product conception





Success Rate 80%

In medium sized EC funded projects (for NPD)

5 Times Better Than The Average Applicant

Success Rate 100%

In the new EC instrument: Integrated Project for sectoral innovation



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Relevant textile projects: Leapfrog CA

- Leapfrog CA is an EC funded coordination action, jointly funded by the IST-NMP Thematic Areas, aiming at establishing a knowledge community on intelligent apparel manufacturing technology
- D'Appolonia is in charge of coordinating the contribution in the area of New Materials and processes supporting intelligent apparel manufacturing systems





Relevant textile projects: webTEXpert

- EC co-funded Collective Research project aimed at establishing web-based services on SMEs industrial associations' portals as learning and training platforms for integrated methodologies for innovation management
- D'Appolonia contributes to the project coordinating the area developing cross sectoral technology transfer methods





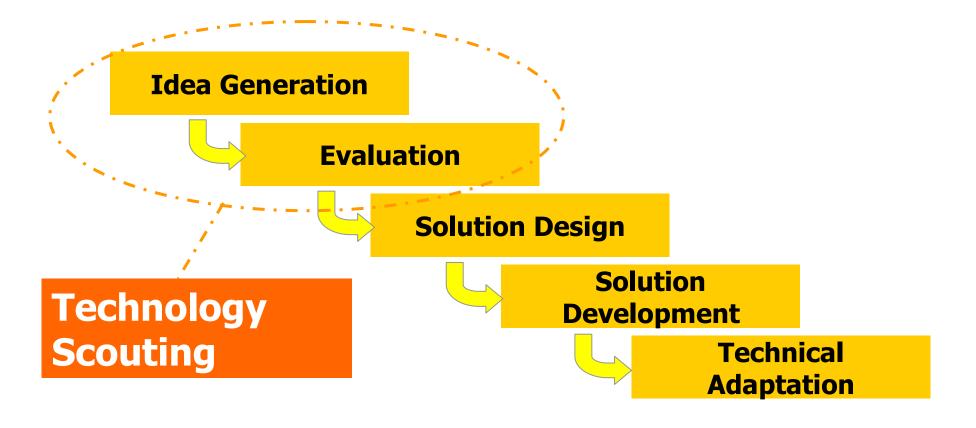


www.webtexpert.net



D'Appolonia Methodology

- D'Appolonia has developed a systematic approach to idea generation and evaluation (Technology Scouting) whose application has enabled the selection of high potential concepts for innovative products:
 - 30 ideas selected among over 200 for successful funded research proposals
 - quick go-non go redirection for industrial R&D programmes





D'Appolonia Methodology

Innovation Management: Technology Scouting

- Our Scouting Methodology consists of:
 - SoA Scenario and Relevant Technological Identification
 - Key players and relevant topics landscape
 - Technological Maturity Assessment
 - Technological Trends and Gap Identification
 - Opportunities Assessment
 - Inventive problem solving
 - SWOT analysis
 - Quick go/no go or redirection support for R&D



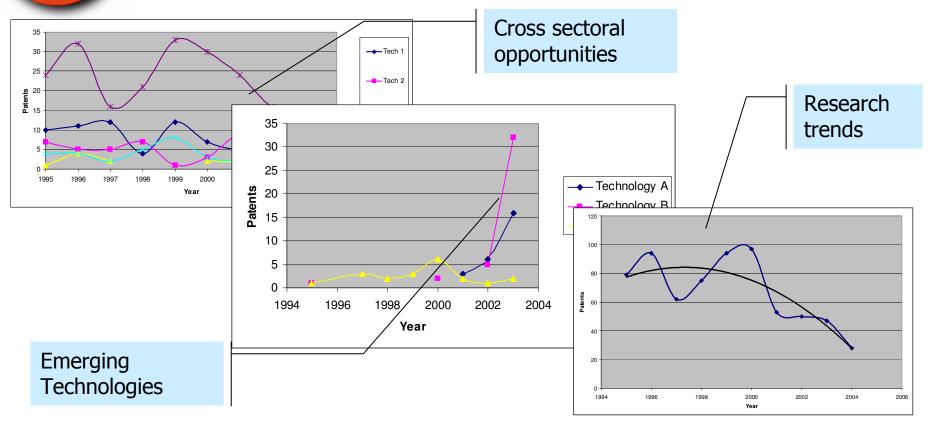
SoA Scenario and Relevant Technological Identification

- D'Appolonia structured approach to Innovation is based on in-depth SoA Scenario creation combining different contributions:
 - Bottom-up (based on the results of research programmes)
 - Top-down (based on patents application analysis)
 - Horizontal (starting from technical literature and our network of contacts)

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D'Appolonia Methodology

Technological Maturity Assessment



D'Appolonia systematically applies technological trends identification based on patents analysis and TRIZ methodology (the Theory for Inventive Problem Solving)

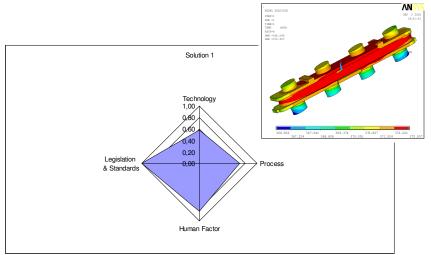


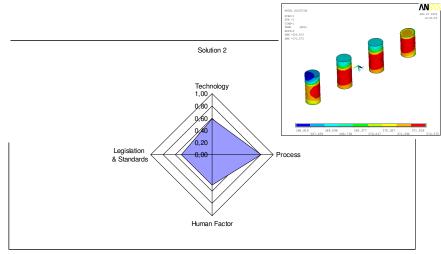
D'Appolonia Methodology

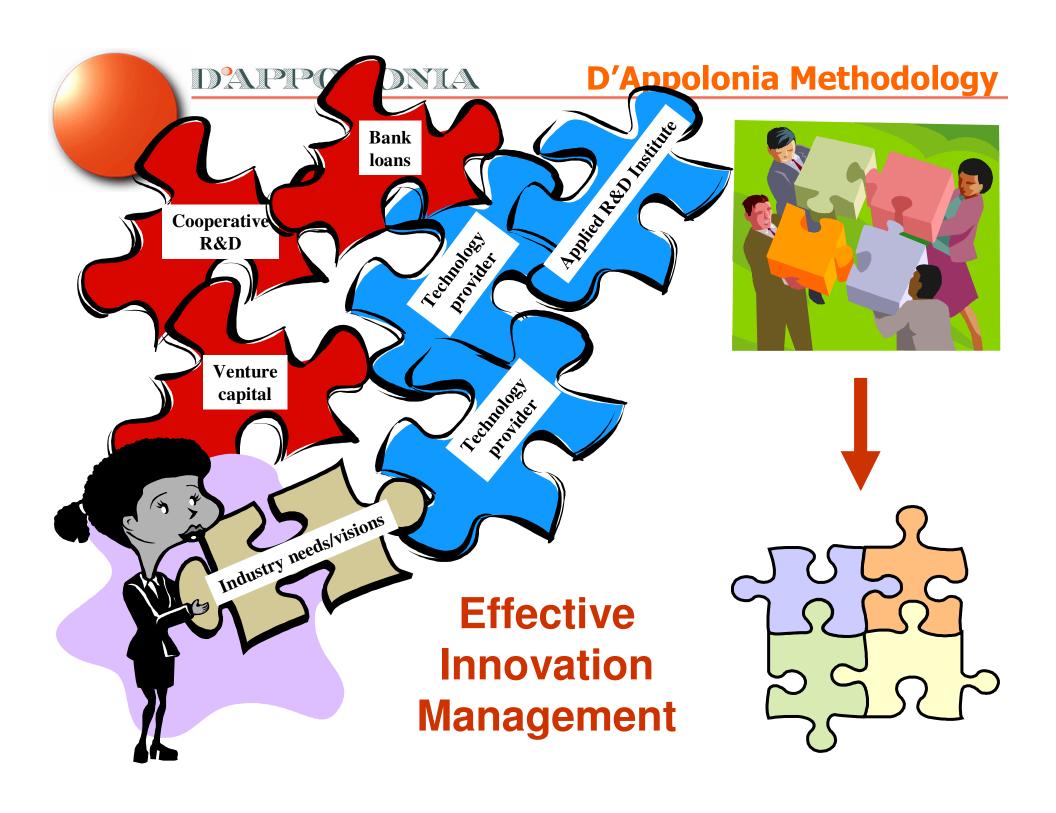
Opportunities Assessment

Opportunities are evaluated using the SWOT methodology (Strengths/ Weaknesses/ Opportunities / Threats) developed on four different perspectives:

- Technology
- Process / Product
- Human Factor
- Legislation and Standards







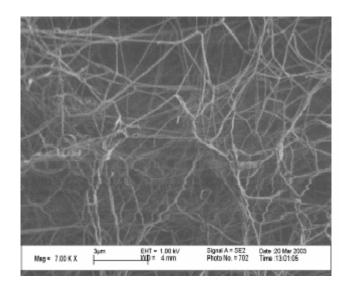


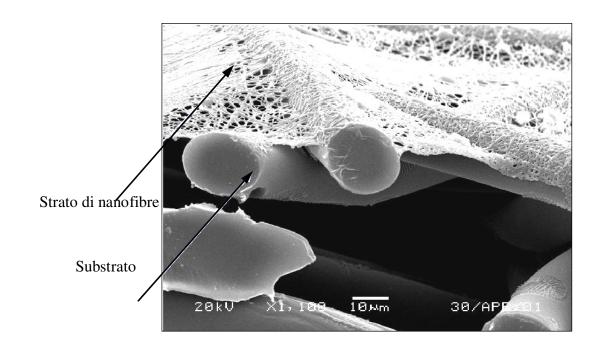
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Nanotech applied to textiles

Within an industrial contract, technology scouting methodology has been applied in order to identify innovative solutions to traditional industrial sector issues.

Emerging or even un-imagined solution arising for example from advanced Nanotechnology application have been identified.





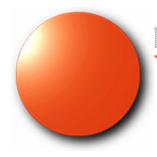
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The Coltex project is a Cooperatice research project funded by EC in the V Framework Programme to develop an online colour inspection system for fabrics, in order to replace current routine human inspections by more high added value operations.



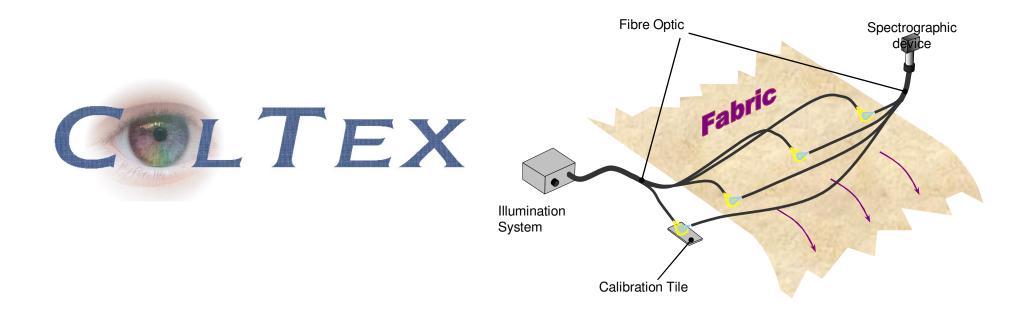


Coltex - objectives



The target characteristics of the COLTEX System are:

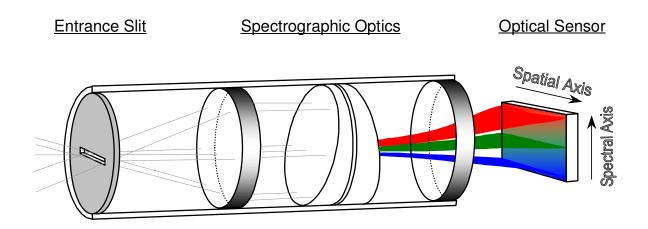
- No human specialist needed to supervise the machine work
- Real time automatic inspection of fabrics directly on the loom
- On-line dyeing process monitoring
- Off-line finished dyed product inspection





The proposed technology is based on the combination of a dispersive stationary spectrographic module and a matrix detector (CCD camera), both forming a fixed spectrometer.

One dimension of the matrix detector constitutes a linear image in space, acquired through the entrance slit of the optical group, while the other dimension is used to record the spectrum of every element in the line.

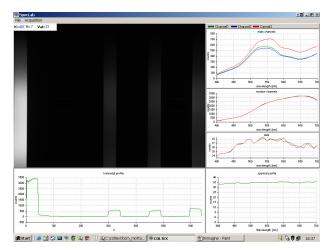


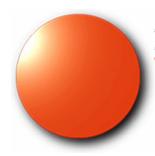


The COLTEX software maps the whole fabric in order to show the operator where the

- B × Acquire References Move View Tools About CLOSE Disposition: Mottana_test Roll: REAL TIME DE Article: Georgette Sample L*:100.00 a*:0.00 b*:0.00 ΔE Left selvage - Center : Tollerance: test.xml dE Center-Selvage DX Warning:0.70 Allarm:1.10 ΔE Right selvage - Center : dE Center-Selvage SX Warning:0.70 Allarm:1.10 dE Selv. DX-Selv. SX Warning:0.70 Allarm:1.10 ΔE Left-Rigth selvage dE Regin .End Warning:0.70 Allarm:1.10 Warning:0.70 Allarm:0.90 ΔE Begin-End dE Sample ΔE Sample L*: 45.84 a*: -6.56 b*: -0.76 L*: 45.85 a*: -6.56 b*: -0.77 L*: 45.84 a*: -6.57 b*: -0.78 0.0 0.5 1.0 1.5 2.0 2.5 Lamps hours: 0 Speed: 36.36 mt/min 4.5 5.0 5.5 6.0 6.5 7.0 7.5 8.0 8.5 9.0 9.5 10 Mt: 10.4 SetZoom 0.0 0.5 1.0 1.5 2.0 2.5 3.0 3.5 4.0 4.5 5.0 5.5 6.0 6.5 7.0 7.5 8.0 8.5 9.0 9.5 10 Continuous measurement stopped. 02/12/2003 18:35:43 Continuous measurement... started. 02/12/2003 18:35:44 Continuous measurement stopped. 02/12/2003 18:36:04 Start 8 Start **€ 5 5 4** 18.36

fabric is out of dE margins, with relative or absolute CIELab coordinates.





- > Spectral imaging technique
 - involves a reduced spectral measurement time
 - allows simultaneously measurements in
 - multiple points without any movement
 - provides a better colour resolution
 - using PGP spectrographic device can reach the human eye resolution

Coltex can distinguish colours and spot mis-colouring of textiles and even identify changes in colour shades.

5 systems have been installed and are operative in Italy within 1 years from project end; further 5 systems are being installed.



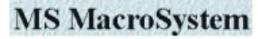




















European Commission



ESA Technology Transfer Programme